

Project Showcase: Darigold (Benton REA)



Darigold Sunnyside

Energy Savings Projects 2011-2019



Projects implemented

- 2019 Dry Milk Plant Expansion**
Installed variable frequency drives (VFDs) for improved process control on pumps, refrigeration, and fans
- 2018 Refrigeration Panel Upgrade & Lighting**
Installed compressor microprocessors on ammonia refrigeration systems for better control and updated lighting
- 2014 Boiler Fan VFDs**
Installed VFDs to optimize combustion control on the steam system
- 2013 Condenser Fan VFDs**
Installed VFDs for improved refrigeration performance
- 2011 New Chiller and Lighting**
Upgraded chiller plant for process quality improvement and energy performance



+9,200,000

kWh Annual Energy savings



\$423,000

Annual avoided cost



836

of Pacific Northwest homes' energy use



Our Project Team

What ideas do you have to save energy?

CONTACT

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